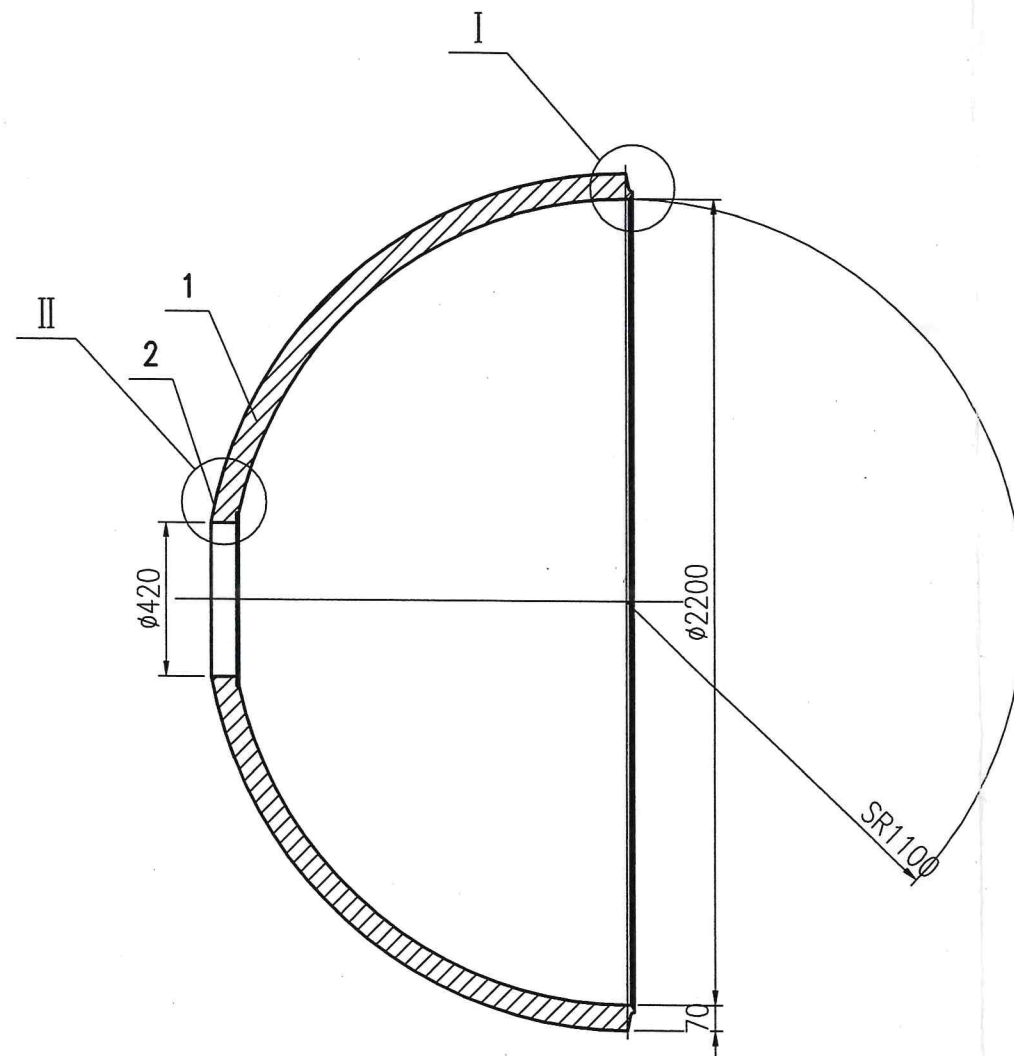
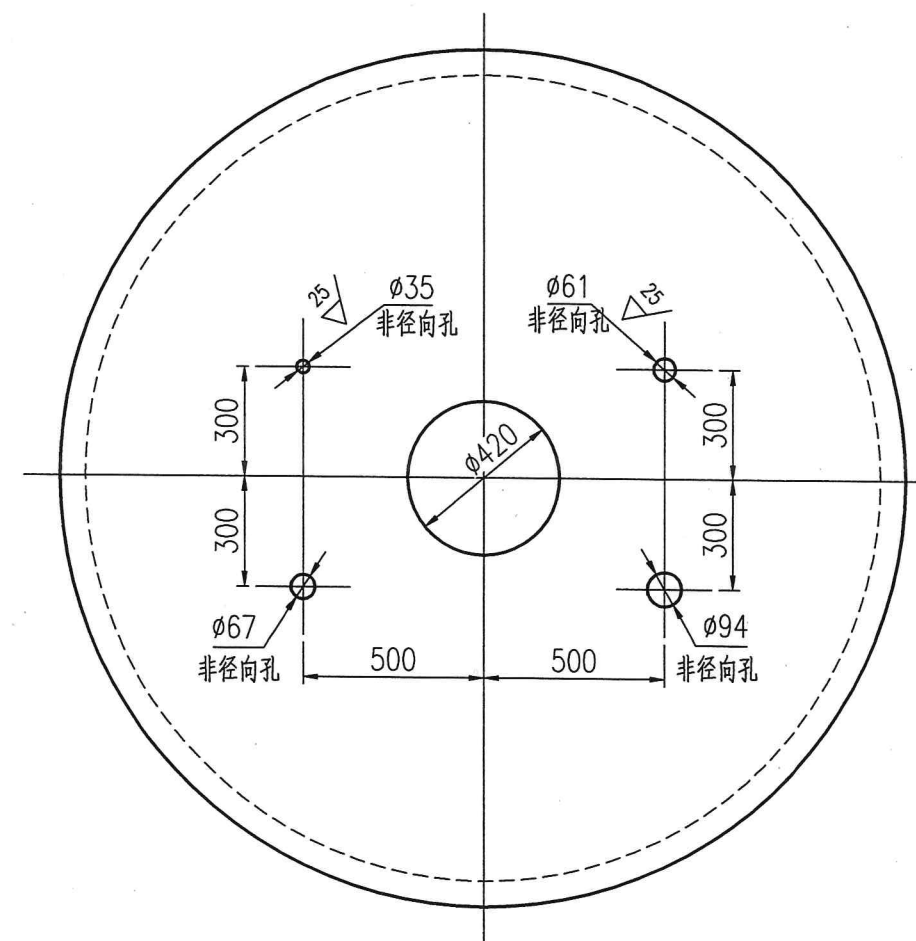
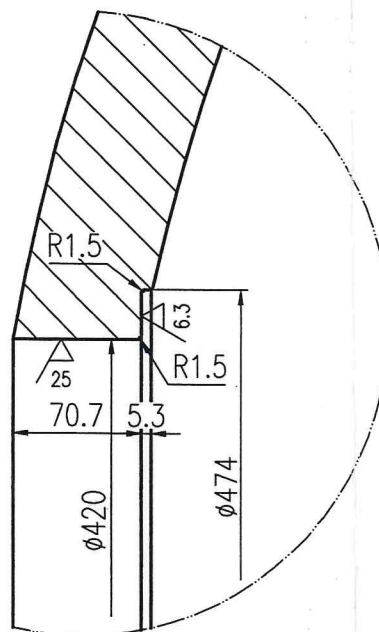
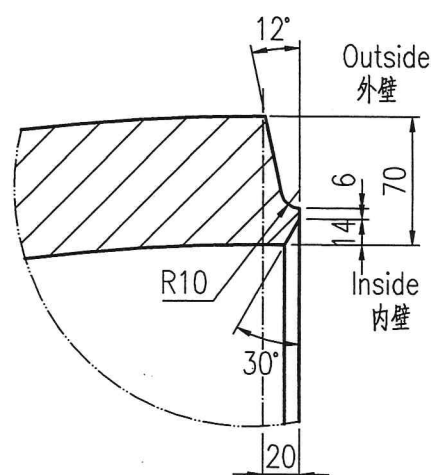




I
1:4

II
1:4



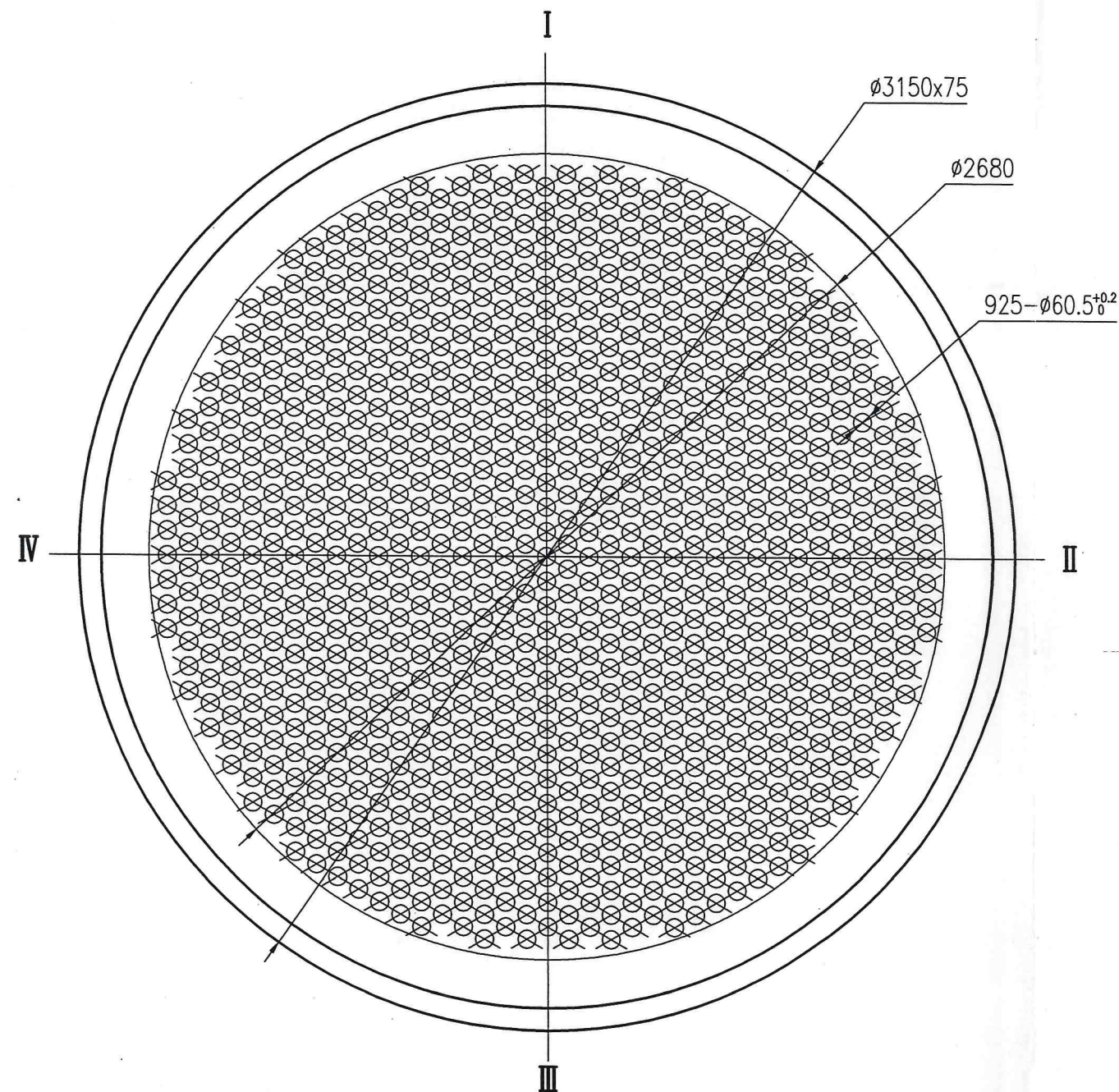
注.成型后厚度不得低于64.4mm.

Note: The thickness shall not be less than 64.4mm.

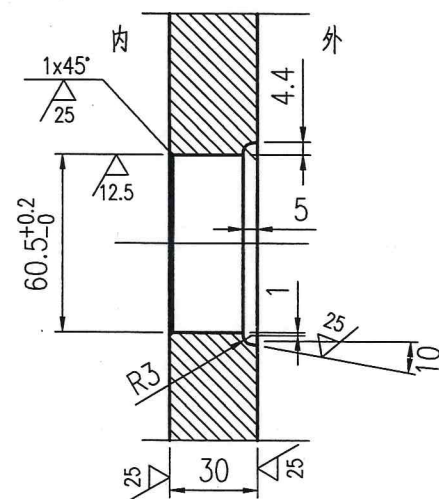
受控文件

					江苏索普赛瑞装备制造有限公司			球形封头 ID2200 t=70 HEAD
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.			
					SA-516 Gr.70			
MARK 标 记	TOTAL NO. 处 数	FILE NO. 更改文件号	SIGN 签 名	DATE 日 期	WEIGHT(kg) 重 量	SCALE 比 例	REV. 版 次	
DESIGN 设计	李学亮	2025.2.14	SERIAL# 产品编号		4660	1:20	0	11SCG2407-1-2
APPROVE 批准	赵陈媛	2025.2.14	25-1001QB 25-1002QB/25-1003QB		TOTAL-PAGES 共 张	No.-PAGE 第 张		

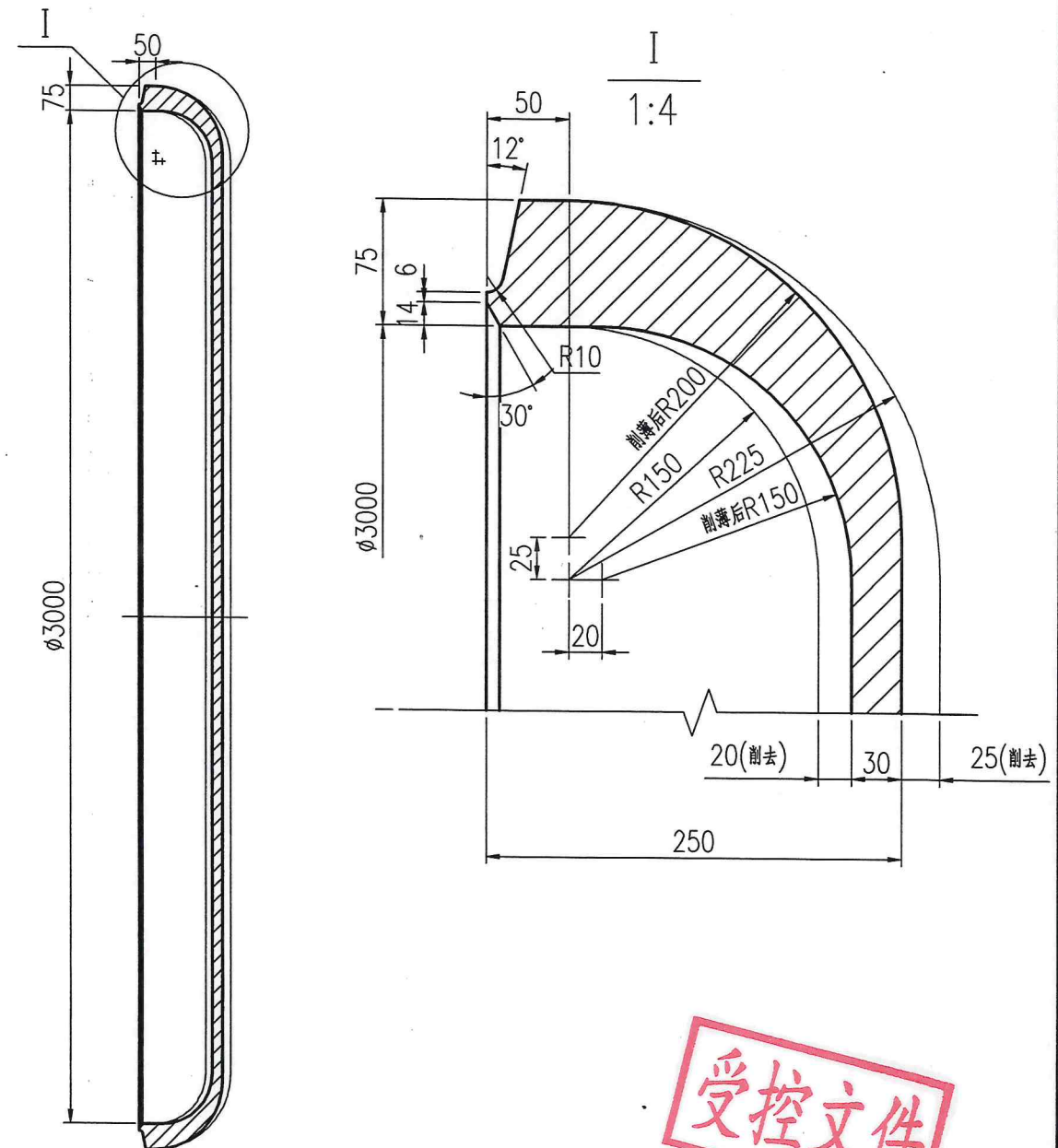
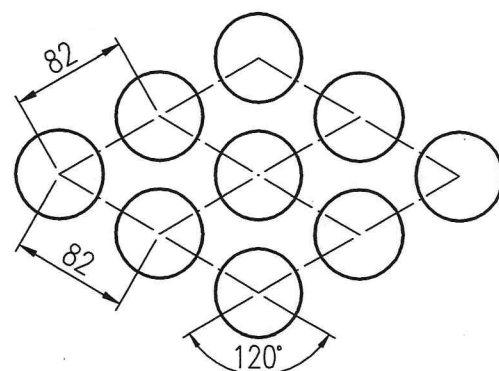
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ø60.5开孔详图
DRILLING DETAIL
1:2



管孔排列详图
ARRANGE DETAIL
1:4



受控文件

技术要求:

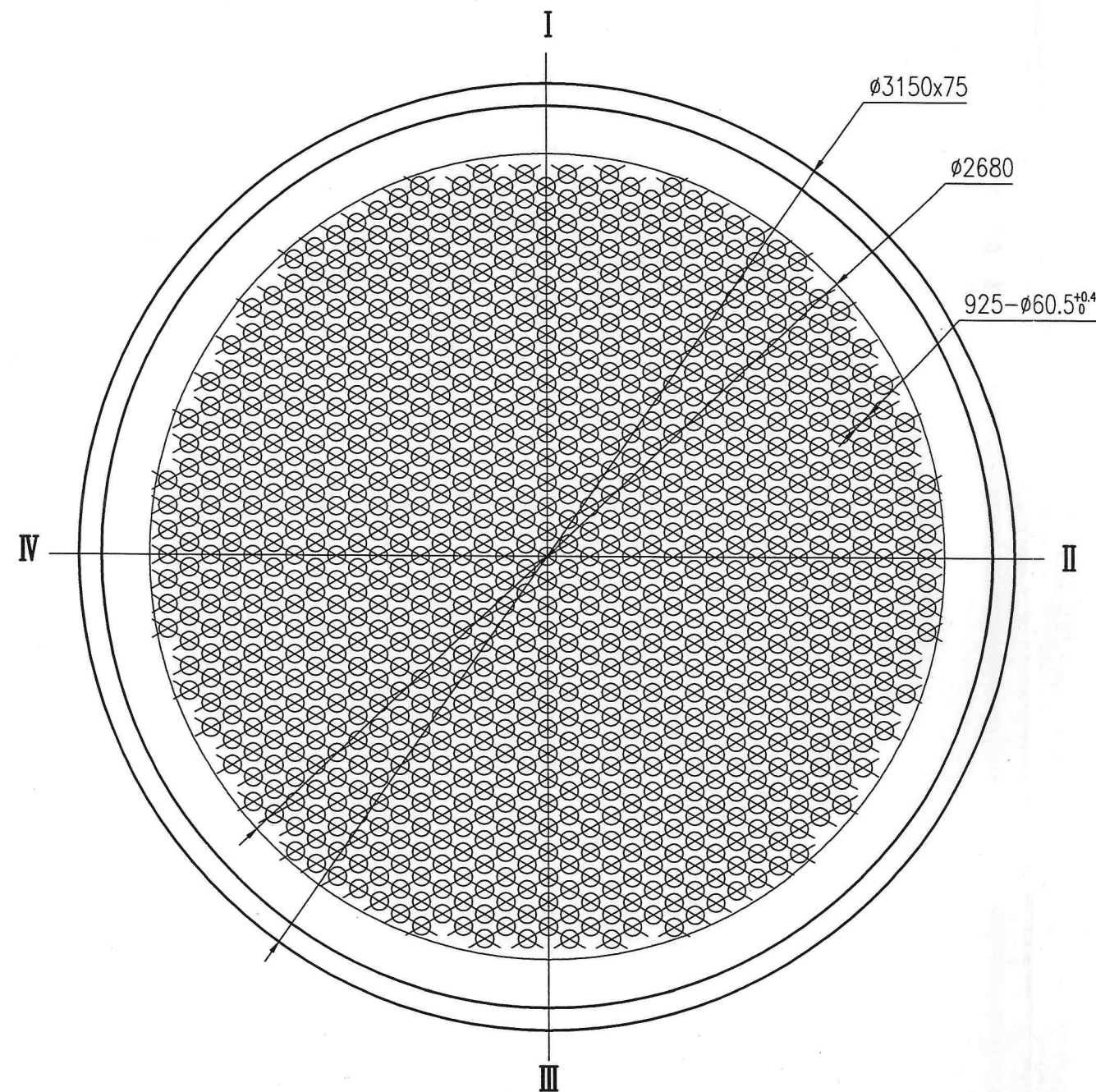
1. 本封头采用整板热压成型, 不允许拼接.
2. 封头同一断面直径差值不大于1.5mm, 内径偏差为 ± 5 mm, 削薄前管板平面度不大于10mm.
3. 管孔划线偏差不得大于1.50mm, 钻孔之前应经过签名验收手续.

Technical Notes:

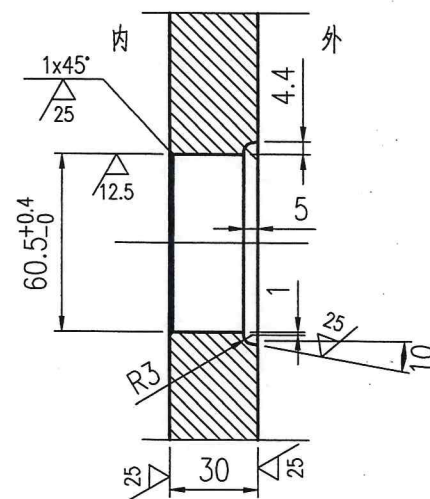
1. This header shall be formed by hotcompacting. It's fobidden to made of parts.
2. Differential length of radius at same cross-section shall be less than 1.5mm. The allowable tolerance of inside diameter shall be controlled in ± 5 mm. The plane measure of header shall be less than 10 mm.
3. The allowable toerance of all the lines that connect collinear central points from head to end will be less than 1.50mm.

					江苏索普赛瑞装备制造有限公司		
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-516 Gr.70		前平管板 ID3000 t=75 FRONT TUBESHEET
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2025.2.14	SERIAL# 产品编号		3053	1:20	0
APPROVE 批准	赵晓峰	2025.2.14	25-1001GQ1 25-1002GQ1/25-1003GQ1		TOTAL-PAGES 共 张	No.-PAGE 第 张	11SCG2407-2-2

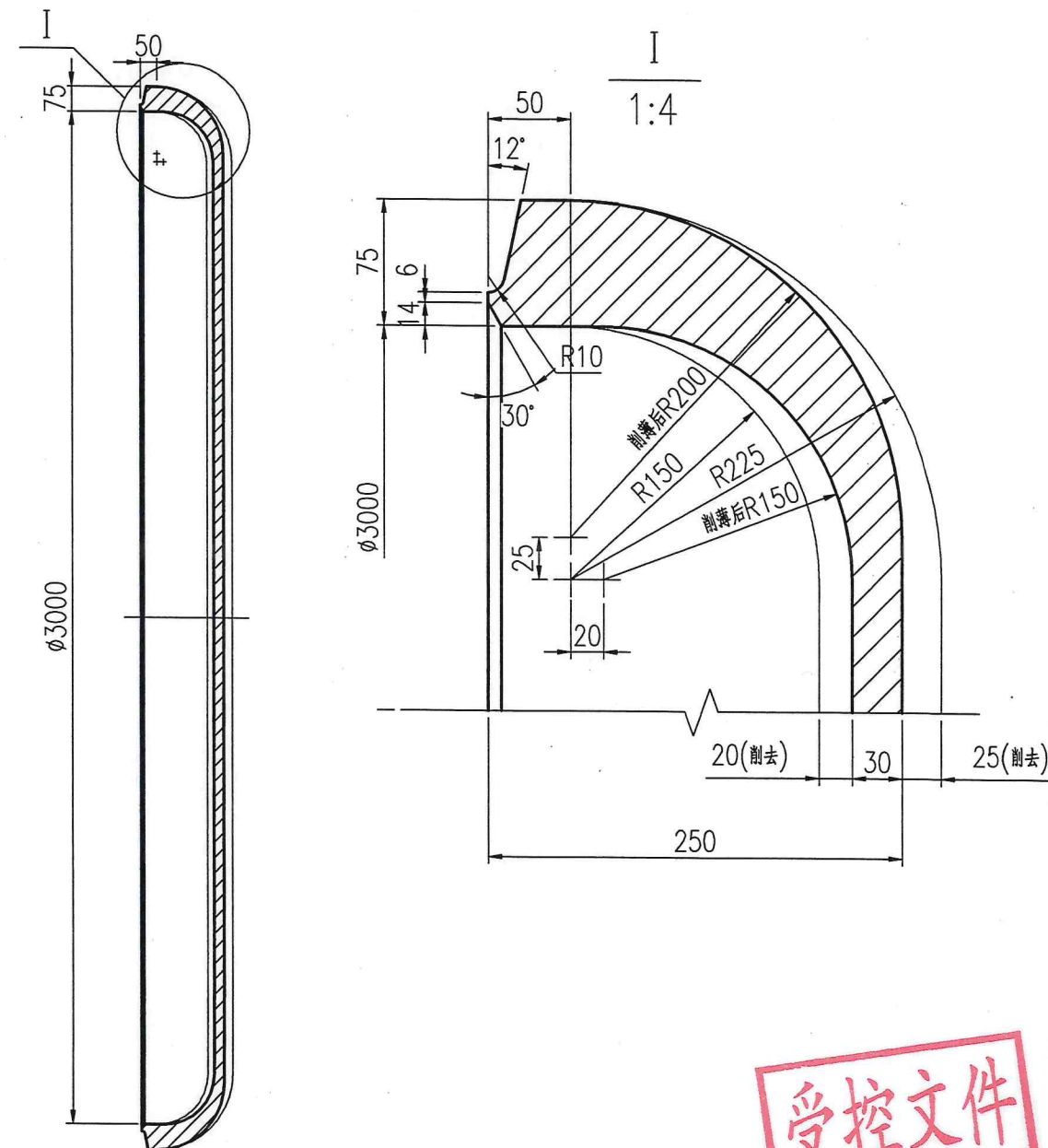
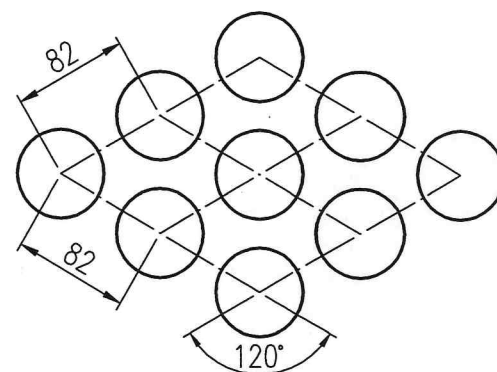
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ø60.5开孔详图
DRILLING DETAIL
1:2



管孔排列详图
ARRANGE DETAIL
1:4



受控文件

技术要求:

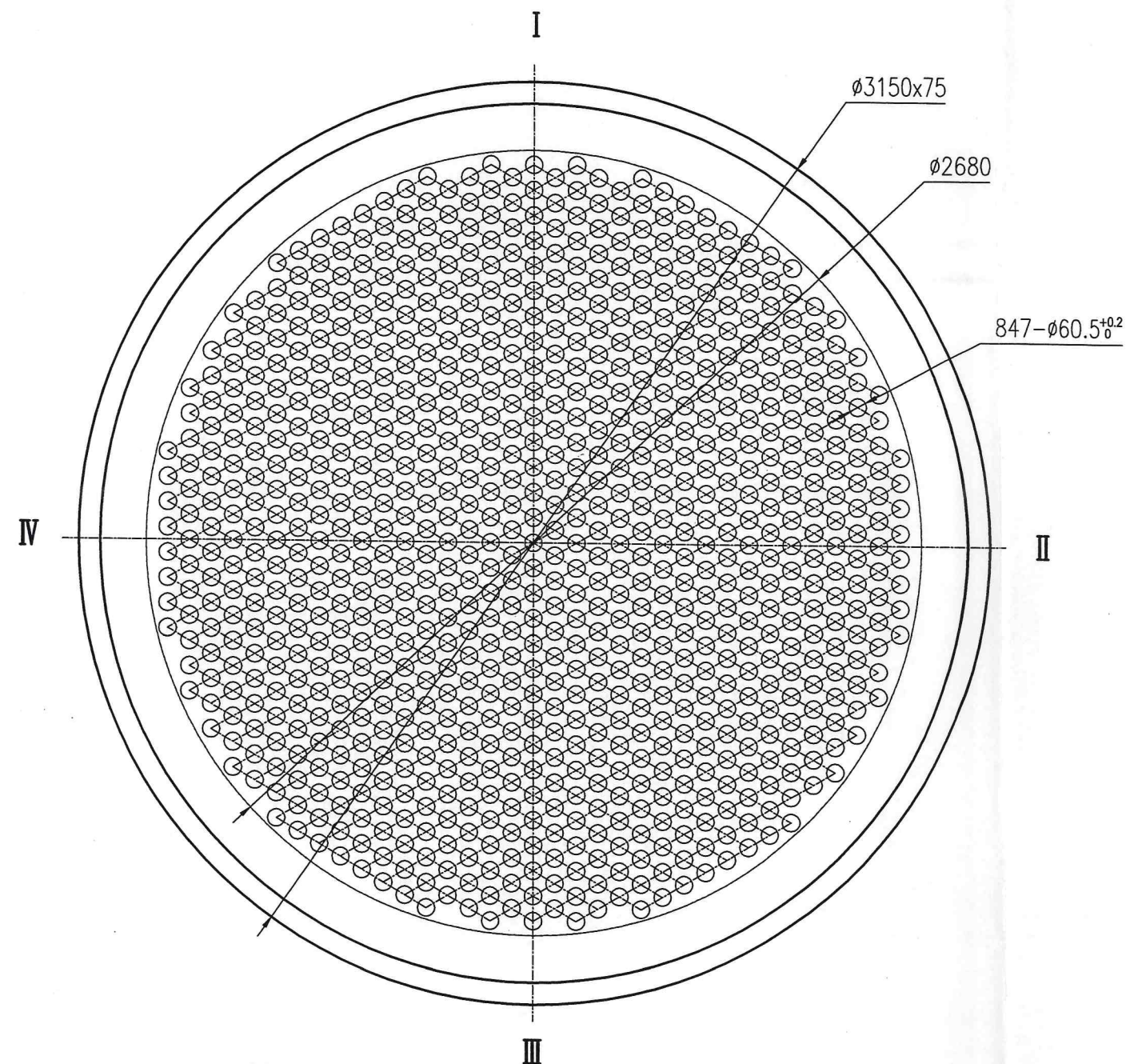
- 1.本封头采用整板热压成型,不允许拼接.
- 2.封头同一断面直径差值不大于1.5mm,内径偏差为 $\pm 5\text{mm}$,削薄前管板平面度不大于10mm.
- 3.管孔划线偏差不得大于1.50mm,钻孔之前应经过签名验收手续.

Technical Notes:

- 1.This header shall be formed by hotcompacting. It's fobidden to made of parts.
- 2.Differential length of radius at same cross-section shall be less than 1.5mm. The allowable tolerance of inside diameter shall be controlled in $\pm 5\text{mm}$. The plane measure of header shall be less than 10 mm.
- 3.The allowable toerance of all the lines that connect collinear central points from head to end will be less than 1.50mm.

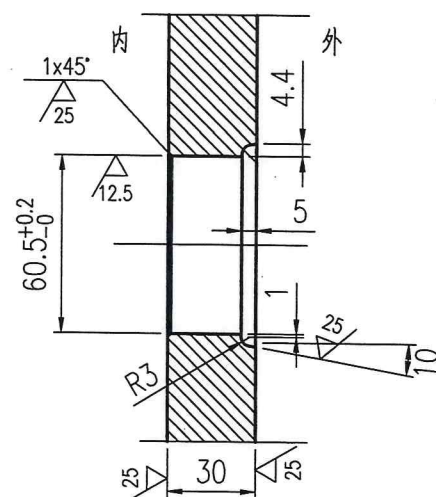
				江苏索普赛瑞装备制造有限公司				
				Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.				
				SA-516 Gr.70			后平管板 ID3000 t=75 TAIL TUBESHEET	
MARK 标 记	TOTAL NO. 处 数	FILE NO. 更改文件号	SIGN 签 名	DATE 日 期	WEIGHT(kg) 重 量	SCALE 比 例		REV. 版 次
DESIGN 设计	李学亮 2025.2.14		SERIAL# 产品编号		3053	1:20		0
APPROVE 批准	赵晓娟 2025.2.14		25-1001GQ1 25-1002GQ1/25-1003GQ1		TOTAL-PAGES 共 张		No.-PAGE 第 张	
					11SCG2407-2-3			

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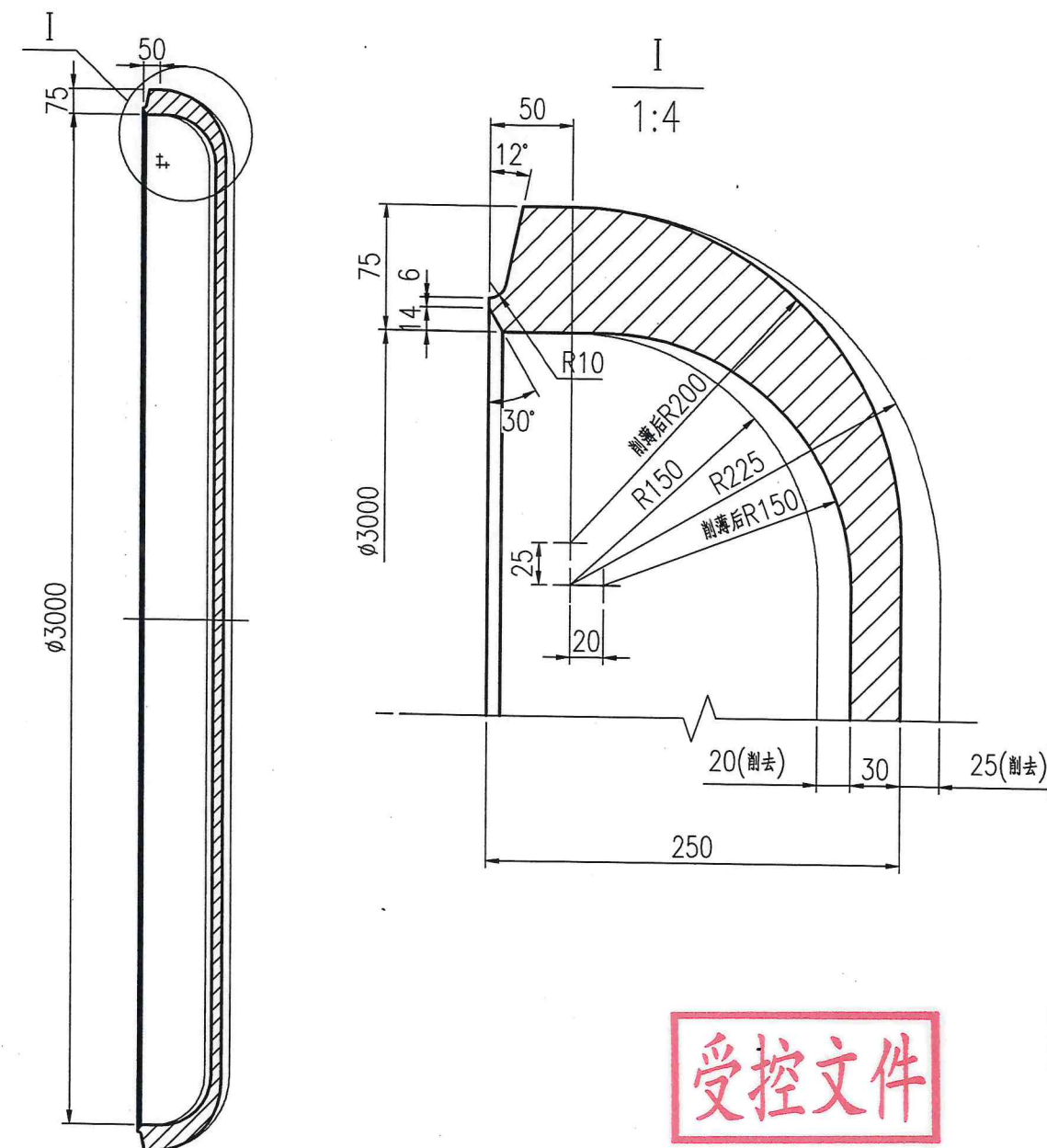
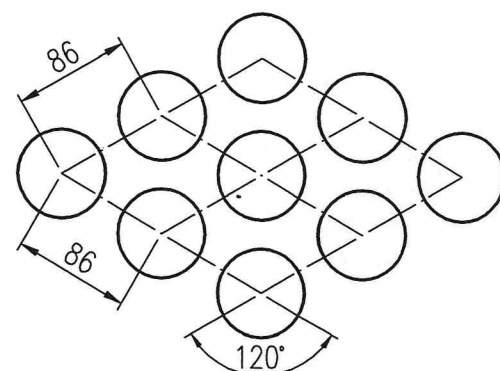
Ø60.5开孔详图
DRILLING DETAIL

1:2



管孔排列详图
ARRANGE DETAIL

1:4



受控文件

技术要求:

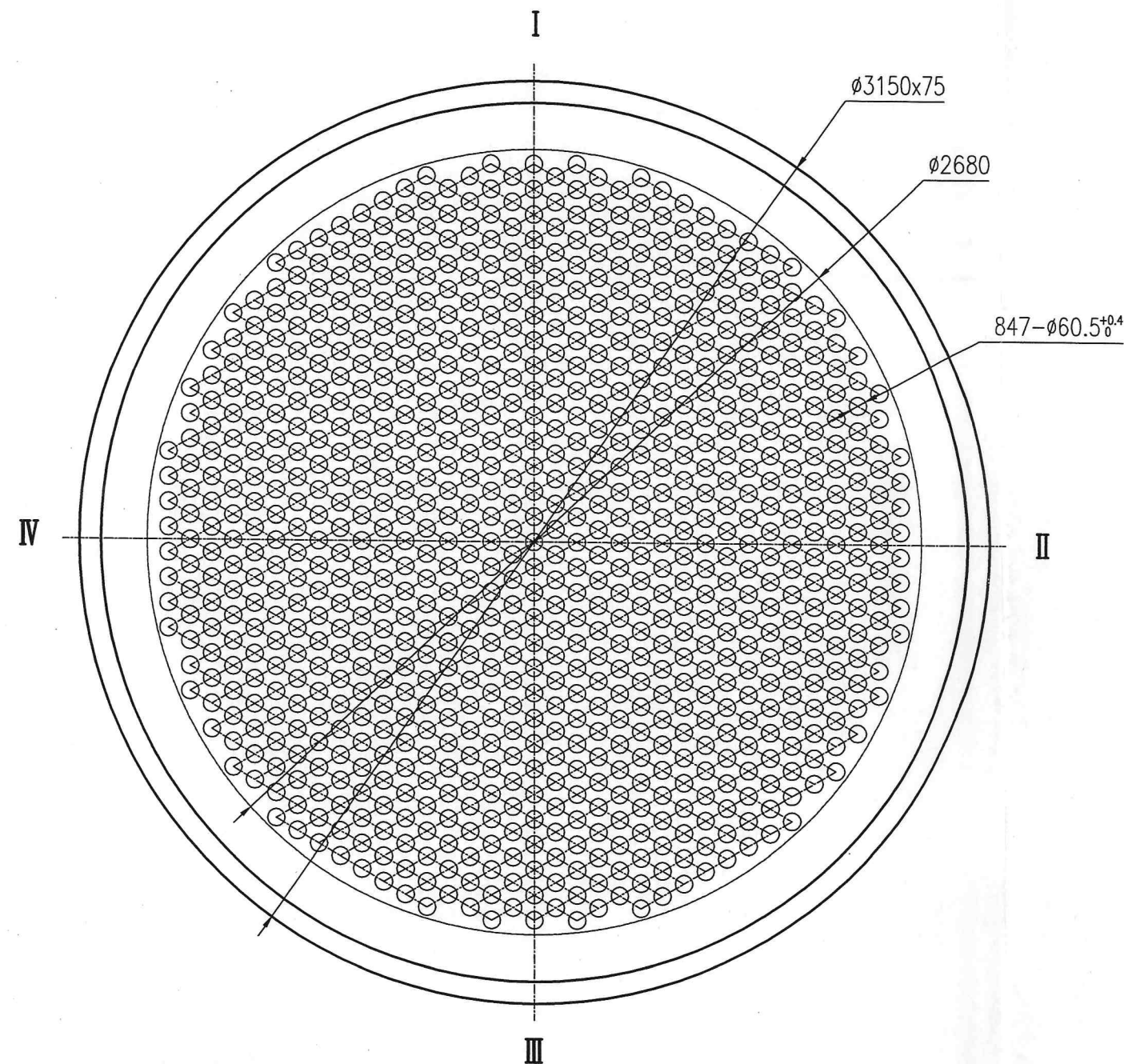
- 1.本封头采用整板热压成型,不允许拼接.
- 2.封头同一断面直径差值不大于1.5mm,内径偏差为±5mm,削薄前管板平面度不大于10mm.
- 3.管孔划线偏差不得大于1.50mm,钻孔之前应经过签名验收手续.

Technical Notes:

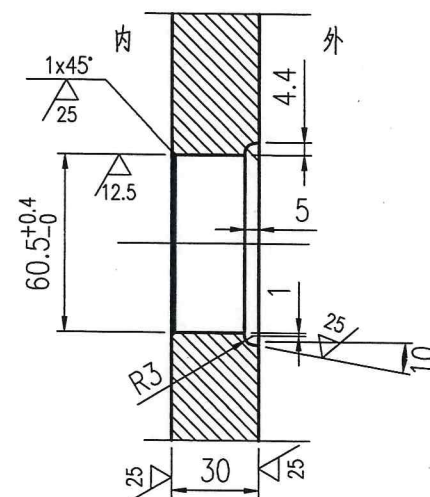
- 1.This header shall be formed by hotcompacting. It's fobidden to made of parts.
- 2.Differential length of radius at same cross-section shall be less than 1.5mm. The allowable tolerance of inside diameter shall be controlled in ±5mm. The plane measure of header shall be less than 10 mm.
- 3.The allowable tolerance of all the lines that connect collinear central points from head to end will be less than 1.50mm.

					江苏索普赛瑞装备制造有限公司		
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-516 Gr.70		前平管板 ID3000 t=75
							FRONT TUBESHEET
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2025.2.14	SERIAL# 产品编号		3106	1:20	0
APPROVE 批准	赵晓娟	2025.2.14	25-1001GQII 25-1002GQII/25-1003GQII		TOTAL-PAGES 共张	No.-PAGE 第张	

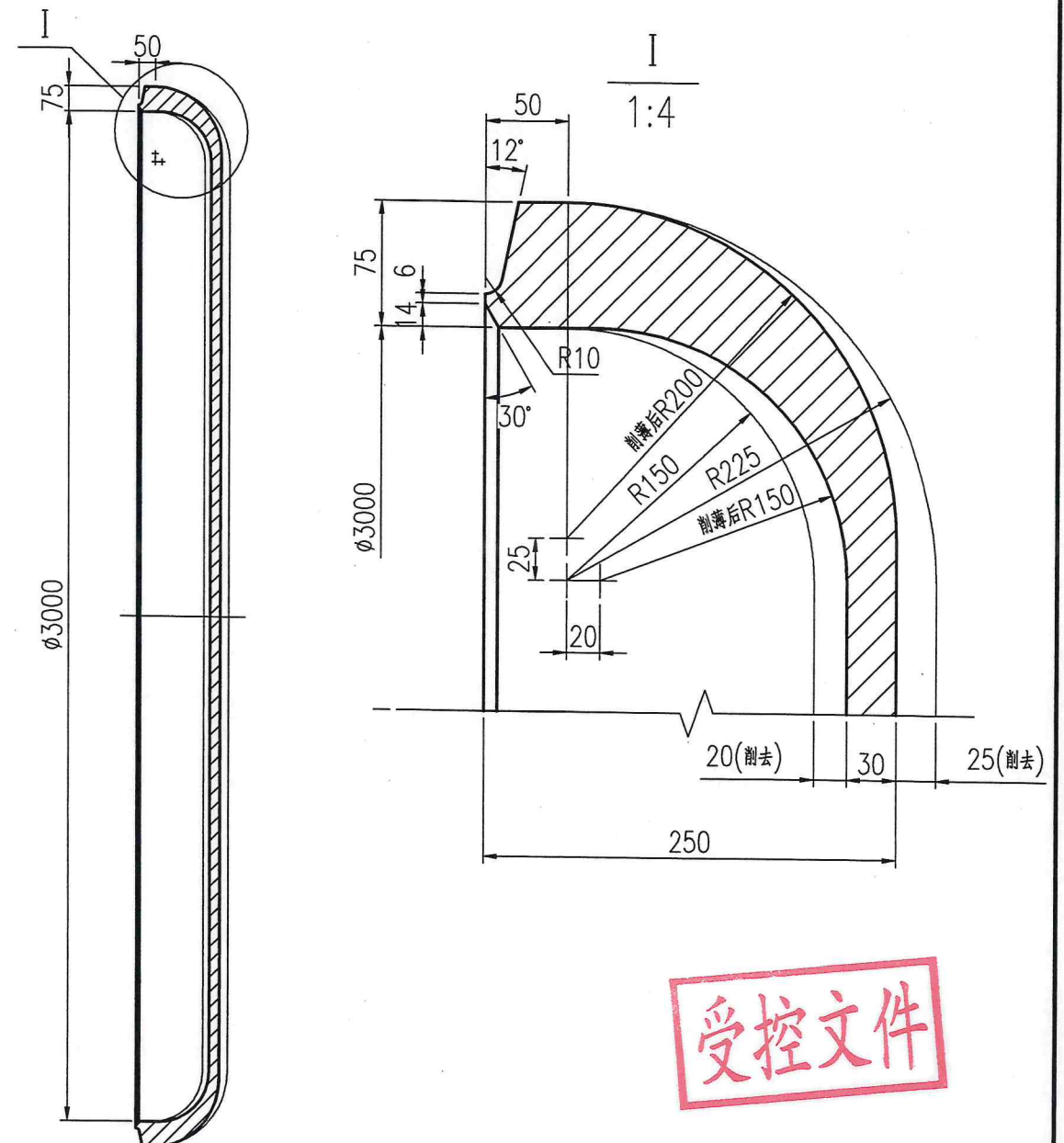
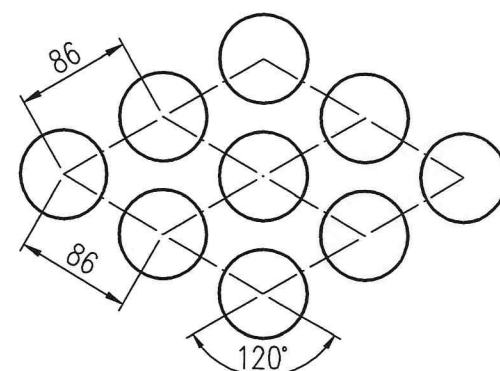
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φ60.5开孔详图
DRILLING DETAIL
1:2



管孔排列详图
ARRANGE DETAIL
1:4



受控文件

技术要求:

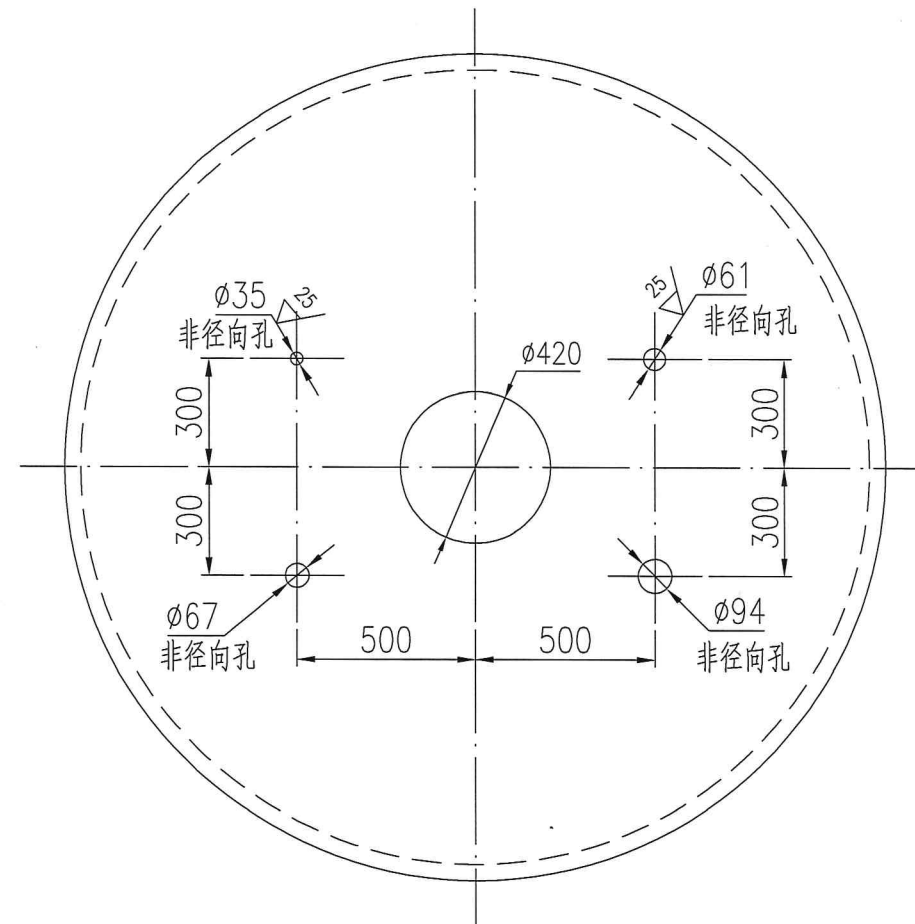
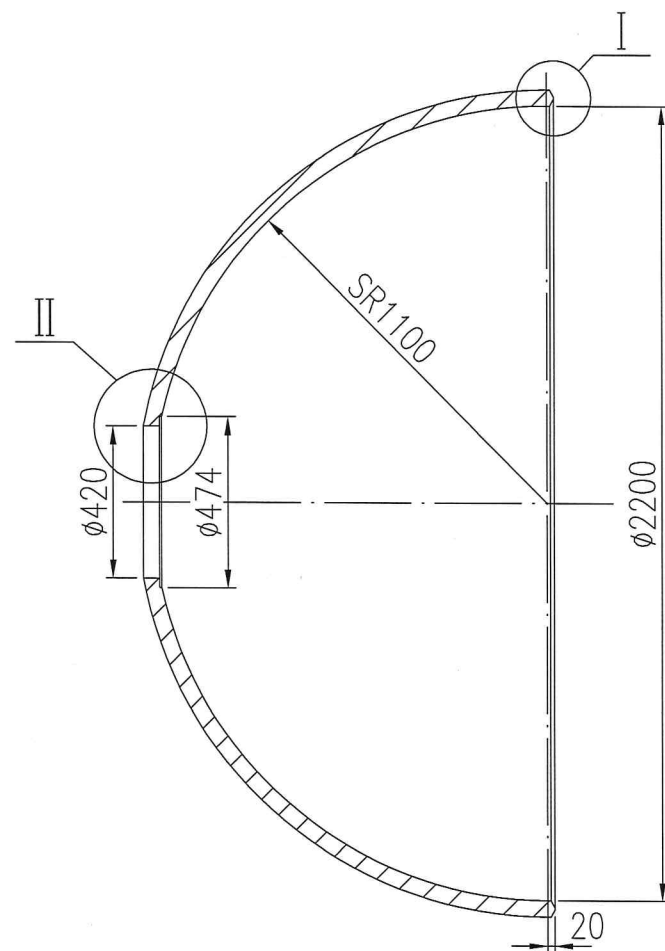
- 1.本封头采用整板热压成型,不允许拼接.
- 2.封头同一断面直径差值不大于1.5mm,内径偏差为 ± 5 mm,削薄前管板平面度不大于10mm.
- 3.管孔划线偏差不得大于1.50mm,钻孔之前应经过签名验收手续.

Technical Notes:

- 1.This header shall be formed by hotcompacting. It's fobbiden to made of parts.
- 2.Differential length of radius at same cross-section shall be less than 1.5mm. The allowable tolerance of inside diameter shall be controlled in ± 5 mm. The plane measure of header shall be less than 10 mm.
- 3.The allowable toerance of all the lines that connect collinear central points from head to end will be less than 1.50mm.

					江苏索普赛瑞装备制造有限公司		
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-516 Gr.70		后平管板 ID3000 t=75 TAIL TUBESHEET
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	
DESIGN 设计	李学亮	2025.2.14	SERIAL# 产品编号		3106	1:20	0
APPROVE 批准	赵晓娟	2025.2.14	25-1001GQII 25-1002GQII/25-1003GQII		TOTAL-PAGES 共 张	No.-PAGE 第 张	11SCG2407-3-3

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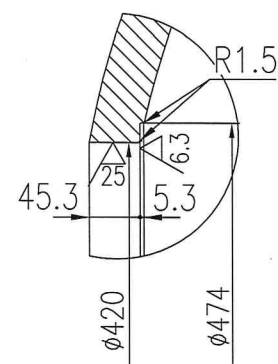
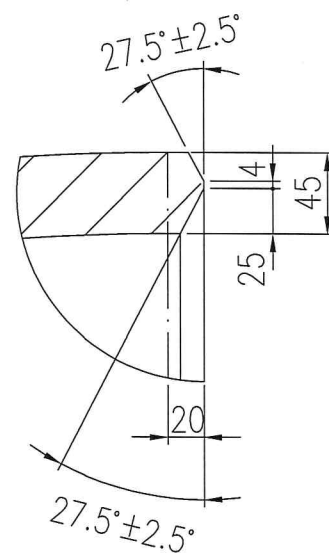
注:1.成型封头最小厚度不能小于40.9mm。

Notes: 1.The thickness shall not be less than 40.9mm.

受控文件

I
1:5

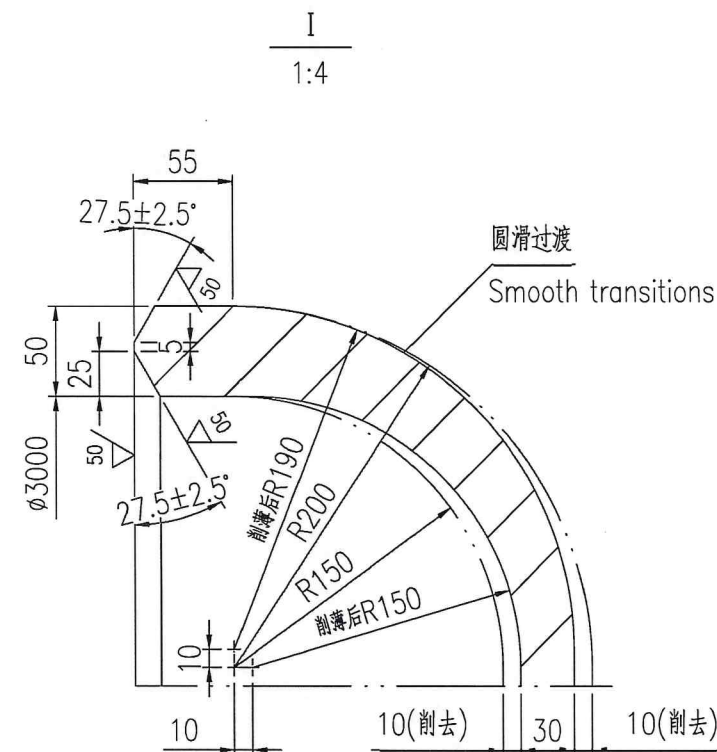
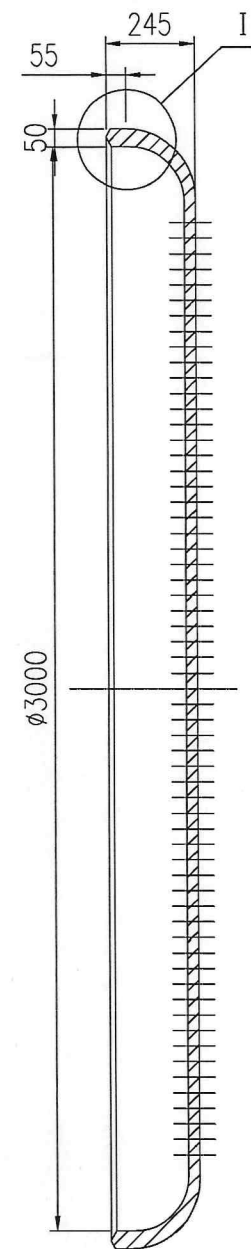
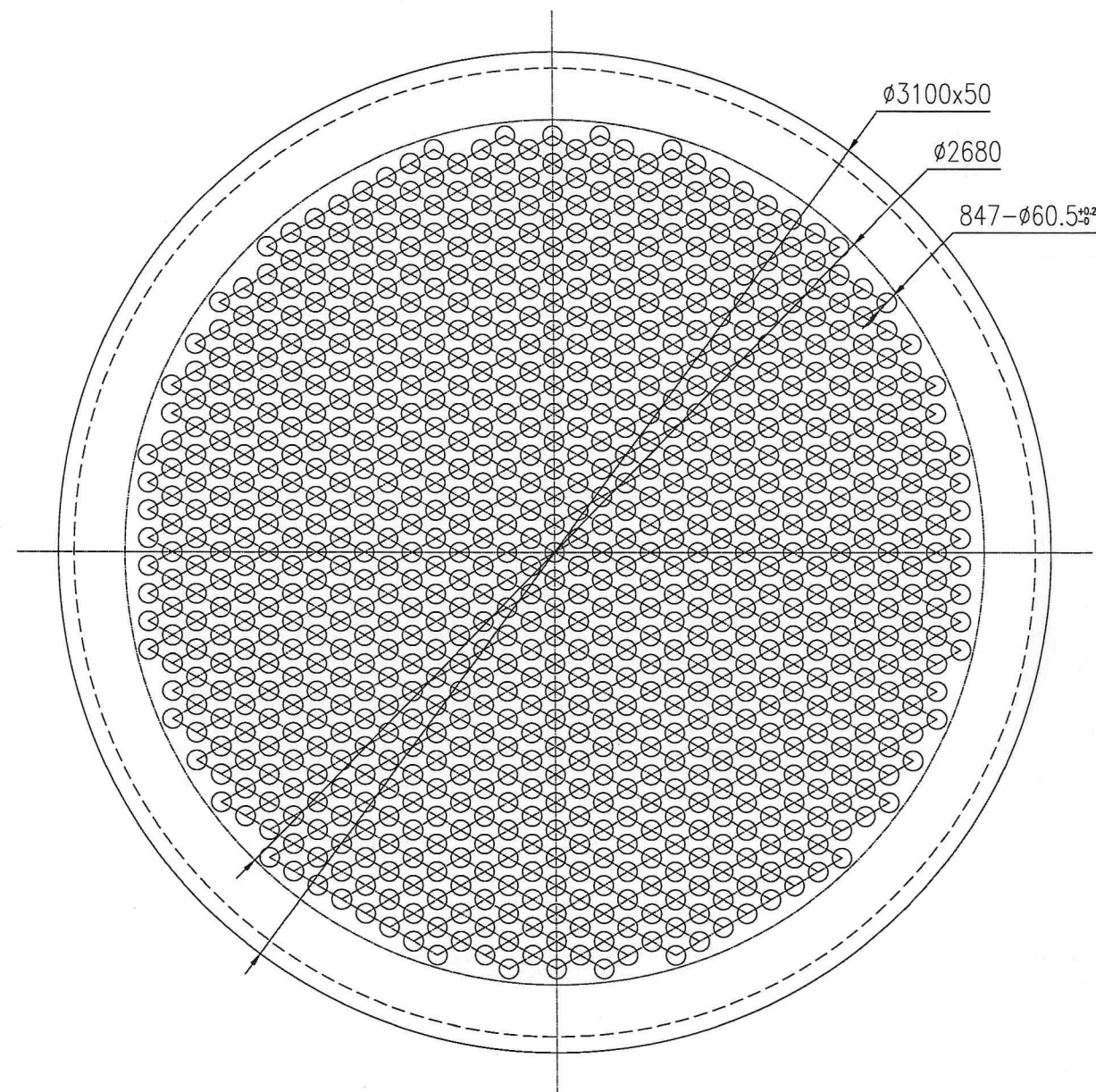
II
1:5



本图纸仅用于白俄项目封头下料及成型，共2件

					江苏索普赛瑞装备制造有限公司			球形封头 ID2200 t=45 HEAD
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.			
					SA-516 Gr.70			
MARK 标 记	TOTAL NO. 处 数	FILE NO. 更改文件号	SIGN 签 名	DATE 日 期	WEIGHT(kg) 重 量	SCALE 比 例	REV. 版 次	11SCG2408-1-2
DESIGN 设计			SERIAL# 产品编号		2938	1:20	0	
APPROVE 批准			24-1009SD		TOTAL-PAGES 共 张		No.-PAGE 第 张	

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受控文件

技术要求:

1. 本封头采用整板热压成型, 不允许拼接.
2. 封头同一断面直径差值不大于1.5mm, 内径偏差为±5mm, 削薄前管板平面度不大于10mm.
3. 管孔划线偏差不得大于1.50mm, 钻孔之前应经过签名验收手续.

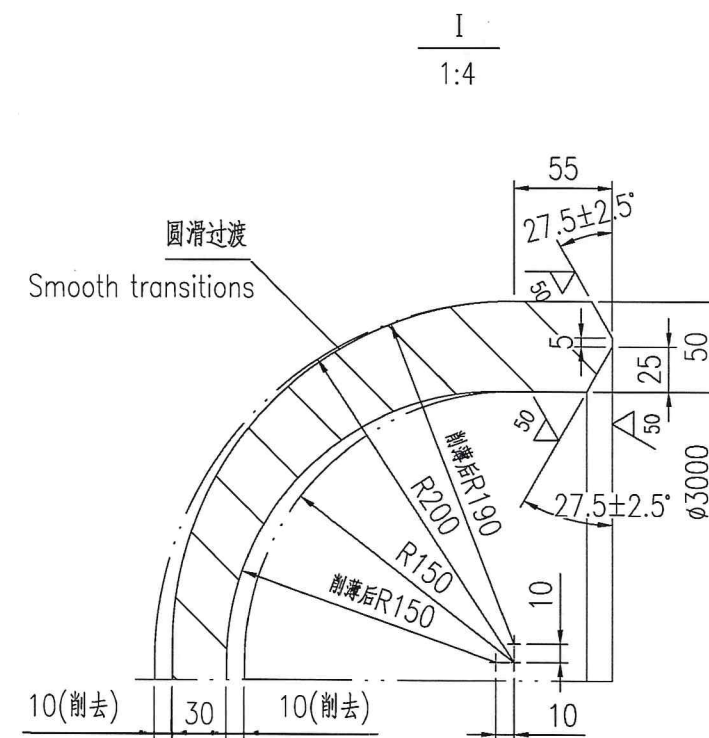
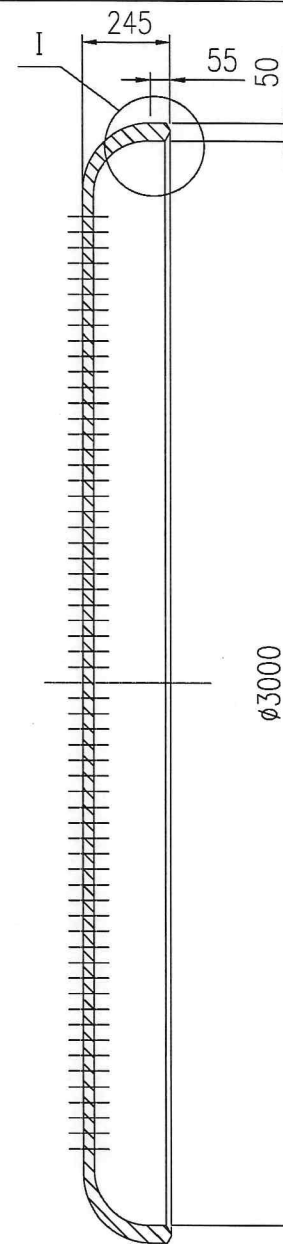
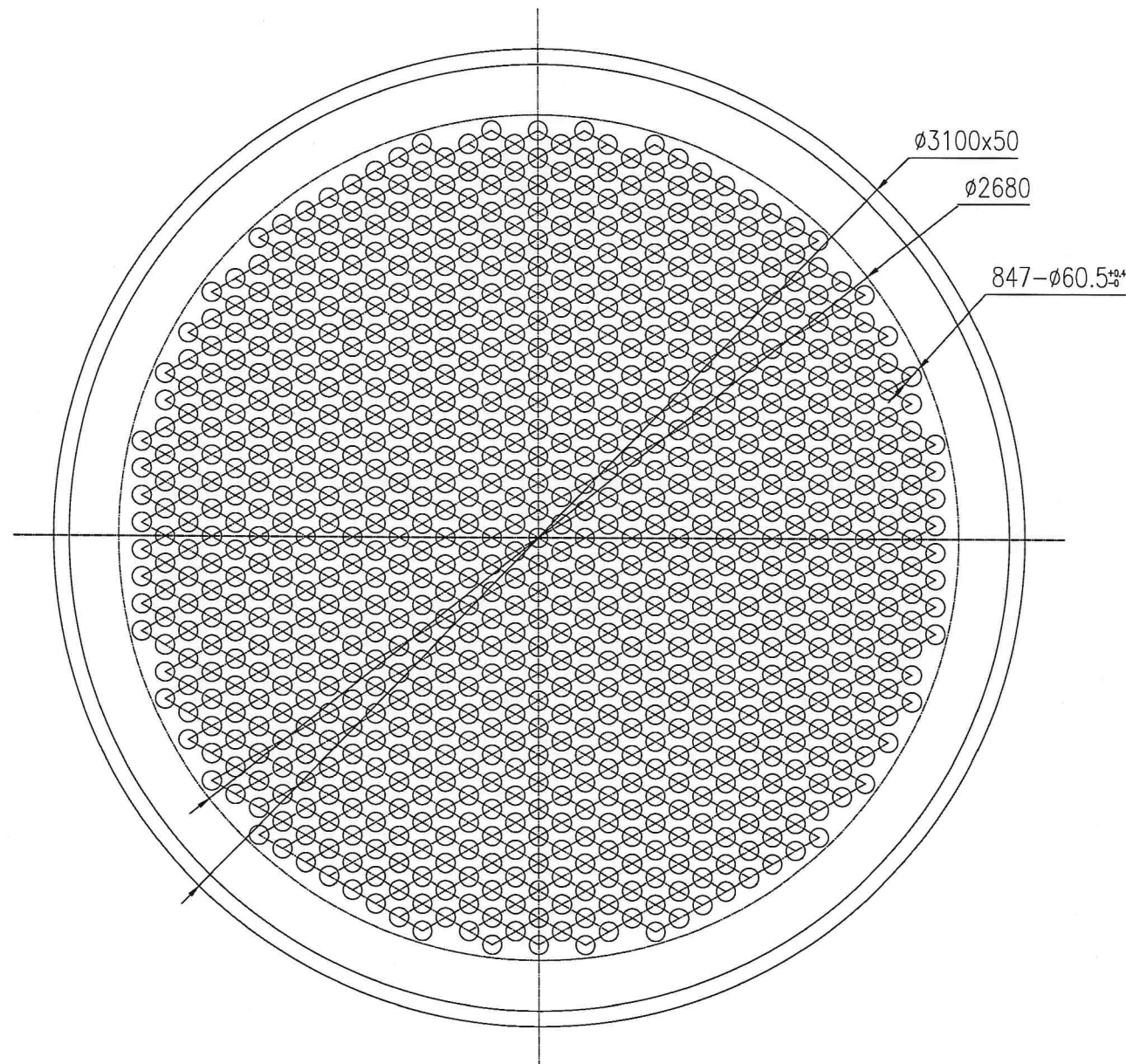
Technical Notes:

1. This header shall be formed by hotcompacting. It's fobidden to made of parts.
2. Differential length of radius at same cross-section shall be less than 1.5mm. The allowable tolerance of inside diameter shall be controled in ±5mm. The plane measure of header shall be less than 10 mm.
3. The allowable toerance of all the lines that connect collinear central points from head to end will be less than 1.50mm.

本图纸仅用于白俄项目管板下料及成型, 共2件

					江苏索普赛瑞装备制造有限公司		
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-516 Gr.70		前平管板 ID3000 t=50
MARK	TOTAL NO.	FILE NO.	SIGN	DATE	WEIGHT(kg)	SCALE	REV.
标记	处数	更改文件号	签名	日期	重量	比例	版次
DESIGN			SERIAL#			1:20	0
设计			产品编号				
APPROVE			24-1009BS1		TOTAL-PAGES	No.-PAGE	
批准					共 张	第 张	

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受控文件

技术要求:

1. 本封头采用整板热压成型,不允许拼接.
2. 封头同一断面直径差值不大于1.5mm,内径偏差为±5mm,削薄前管板平面度不大于10mm.
3. 管孔划线偏差不得大于1.50mm,钻孔之前应经过签名验收手续.

Technical Notes:

- 1.This header shall be formed by hotcompacting. It's fobidden to made of parts.
- 2.Differrential length of radius at same cross-section shall be less than 1.5mm. The allowable tolerance of inside diameter shall be controled in ±5mm. The plane measure of header shall be less than 10 mm.
- 3.The allowable toerance of all the lines that connect collinear central points from head to end will be less than 1.50mm.

本图纸仅用于白俄项目管板下料及成型,共2件

					江苏索普赛瑞装备制造有限公司		
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-516 Gr.70		后平管板 ID3000 t=50 TAIL TUBESHEET
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计			SERIAL# 产品编号			1:20	0
APPROVE 批准			24-1009BS1		TOTAL-PAGES 共 张	No.-PAGE 第 张	

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