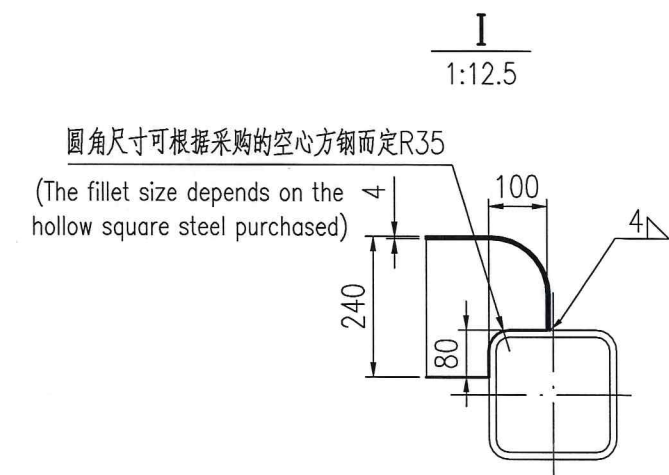
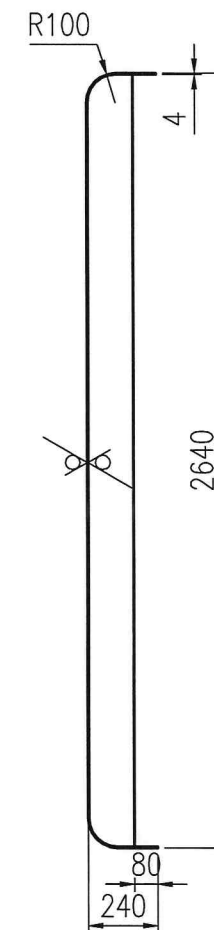
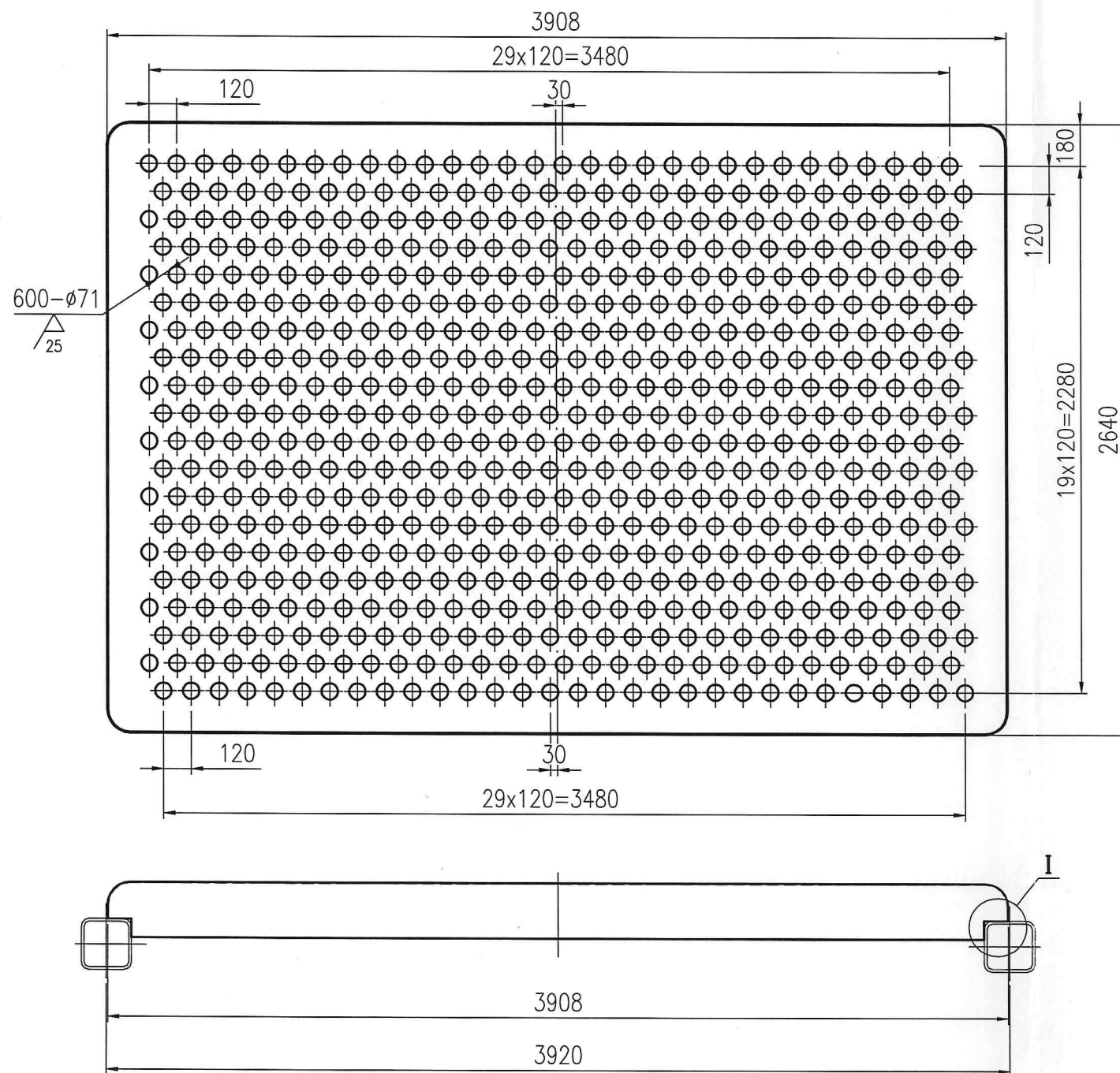


受控文件

Technical drawing of a mechanical part. The drawing shows a side view of a component with a vertical section on the left and a horizontal section on the right. The vertical section has a total height of 240 and a thickness of 4. The horizontal section has a width of 100 and a height of 80. A 4-degree angle is indicated at the bottom right corner of the horizontal section. A red stamp with a cross is visible in the top right corner.

本图纸及相关文件版权属于江苏索赛瑞装备制造有限公司所有,任何单位和个人未经江苏索赛瑞装备制造有限公司书面许可,不得以任何方式复制或扩散至第三方,违者应负相应法律责任。
THIS DRAWING AND RELEVANT DOCUMENT'S COPYRIGHT BELONGS TO SOPO CERE EQUIPMENT MANUFACTURING CO., LTD. THEY MAY NOT BE REPRODUCED OR DISCLOSED TO ANY THIRD PARTY IN ANY FORM WITHOUT THE PRIOR WRITTEN PERMISSION OF Jiangsu SOPO-CERE EQUIPMENT MANUFACTURING CO. LTD. THE OFFENDERS SHALL BEAR THE CORRESPONDING LEGAL RESPONSIBILITY.



技术要求:

1. 钢板在加工前要求平直, 其不平度不大于1/1000。
2. 钢板允许拼接, 拼接焊缝须焊透, 并进行渗透检测, 应符合NB/T47013.5《承压设备无损检测 第5部分: 渗透检测》PT-I级要求。
3. 如图 I 缺口处, 在组件拼装时根据拼装实际情况切割、打磨, 保证膨胀板与设备的密封。
4. 与前花板, 中间花板, 后花板一起配钻。

Technical requirements:

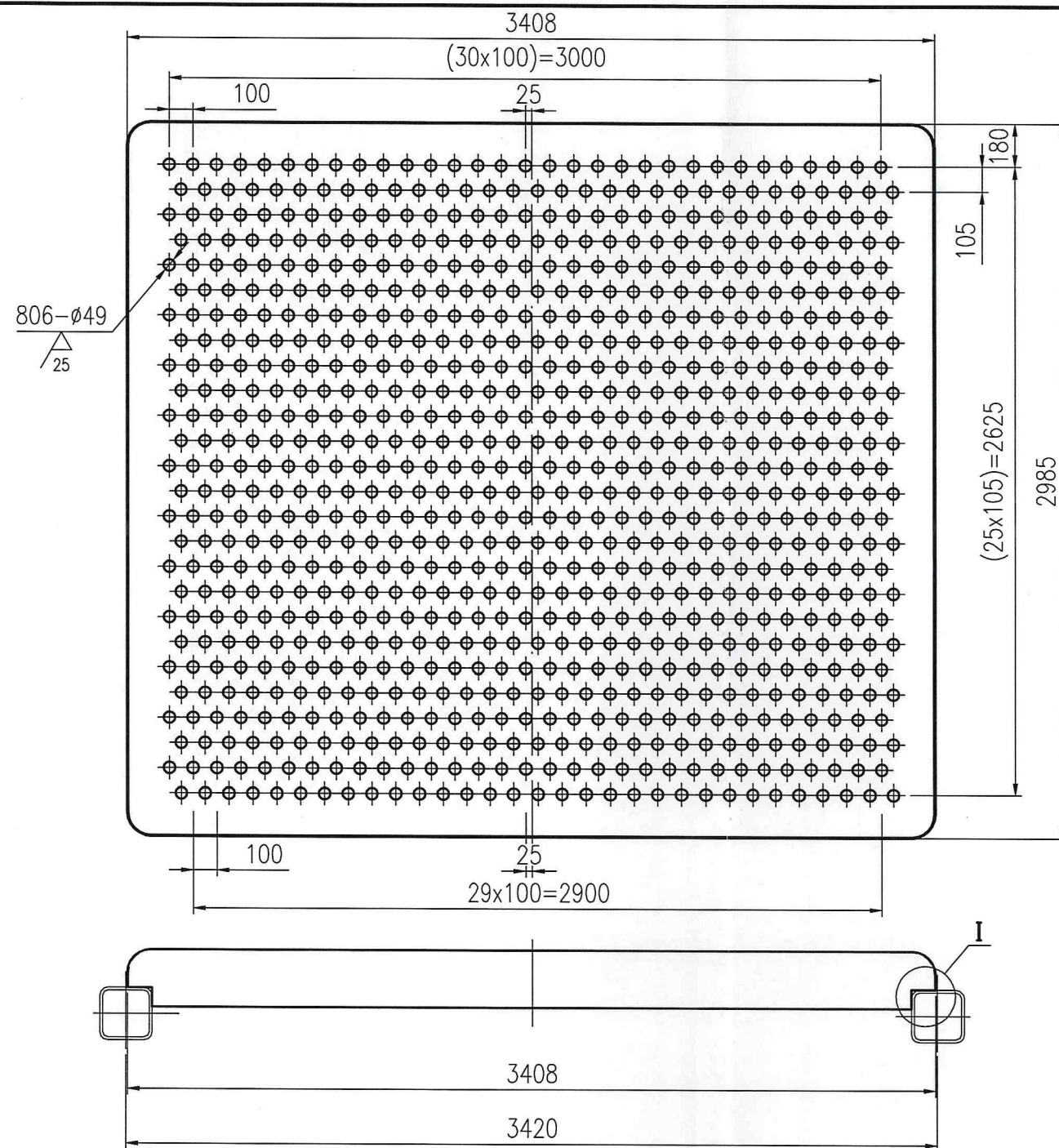
1. The steel plate is required to be flat and straight before processing, and its irregularity is not more than 1/1000.
2. The steel plate is allowed to splice, and the splicing weld must be welded through, and the penetration test should meet the PT-I level requirements of NB/T47013.5 "Non-destructive testing of Pressure equipment Part 5: Penetration Test".
3. At the gap as shown in Figure I, cut and polish the components according to the actual assembly conditions to ensure the sealing of the expansion plate and the equipment.
4. Drill together with front flower plate, middle flower plate and rear flower plate.

2502/0044
低温段

受控文件

					江苏索普赛瑞装备制造有限公司		
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					S30408		密封膨胀板 t=4
					SEAL EXPANSION PLATE		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	许大宇	2025.2.28	SERIAL# 产品编号		344.8	1:25	0
APPROVE 批准	赵晓峰	2025.2.28	24-1009EK1L		TOTAL-PAGES 共 张	No.-PAGE 第 张	15SCG2408-1-2-1-8

本图纸及相关文件版权属于江苏索普赛瑞装备制造有限公司所有, 任何单位和个人未经江苏索普赛瑞装备制造有限公司书面许可, 不得以任何方式复制或扩散至第三方, 违者应负相应法律责任。
THIS DRAWING AND RELEVANT DOCUMENT'S COPYRIGHT BELONGS TO SOPO CERE EQUIPMENT MANUFACTURING CO., LTD. THEY MAY NOT BE REPRODUCED OR DISCLOSED TO ANY THIRD PARTY IN ANY FORM WITHOUT THE PRIOR WRITTEN PERMISSION OF Jiangsu SOPO-CERE EQUIPMENT MANUFACTURING CO., LTD. THE OFFENDERS SHALL BEAR THE CORRESPONDING LEGAL RESPONSIBILITY.

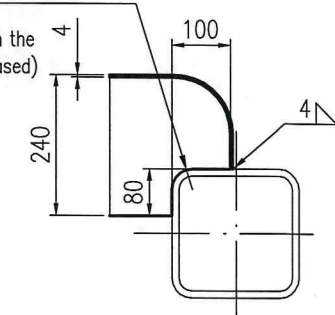


受控文件

I
1:12.5

圆角尺寸可根据采购的空心方钢而定R35

(The fillet size depends on the hollow square steel purchased)



技术要求:

1. 钢板前要求平直, 其不平度不大于1/1000。

2. 允许拼接, 拼接焊缝须焊透, 并进行渗透检测, 应符合NB/T47013.5《承压设备无损检测 第5部分: 渗透检测》PT-I级要求。

3. 如图I缺口处, 在组件拼装时根据拼装实际情况切割、打磨, 保证膨胀板的密封。

4. 与前花板、中花板、后花板一起钻孔。

Technical requirements:

1. The steel plate is required to be flat and straight before processing, and its irregularity is not more than 1/1000.

2. The steel plate is allowed to splice, and the splicing weld must be welded through, and the penetration test should meet the PT-I level requirements of NB/T47013.5 "Non-destructive testing of Pressure equipment Part 5: Penetration Test".

3. At the gap as shown in Figure I, cut and polish the components according to the actual assembly conditions to ensure the sealing of the expansion plate and the equipment.

4. Drill together with front flower plate, middle flower plate and rear flower plate.

					江苏索普赛瑞装备制造有限公司		
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					S30408		密封膨胀板
					SEAL EXPANSION PLATE		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	许大宇	2025.2.28	SERIAL# 产品编号	415.8	1:25	0	
APPROVE 批准	赵晓峰	2025.2.28	24-1009EK2	TOTAL-PAGES 共 张	No.-PAGE 第 张	15SCG2408-2-1-3-8	

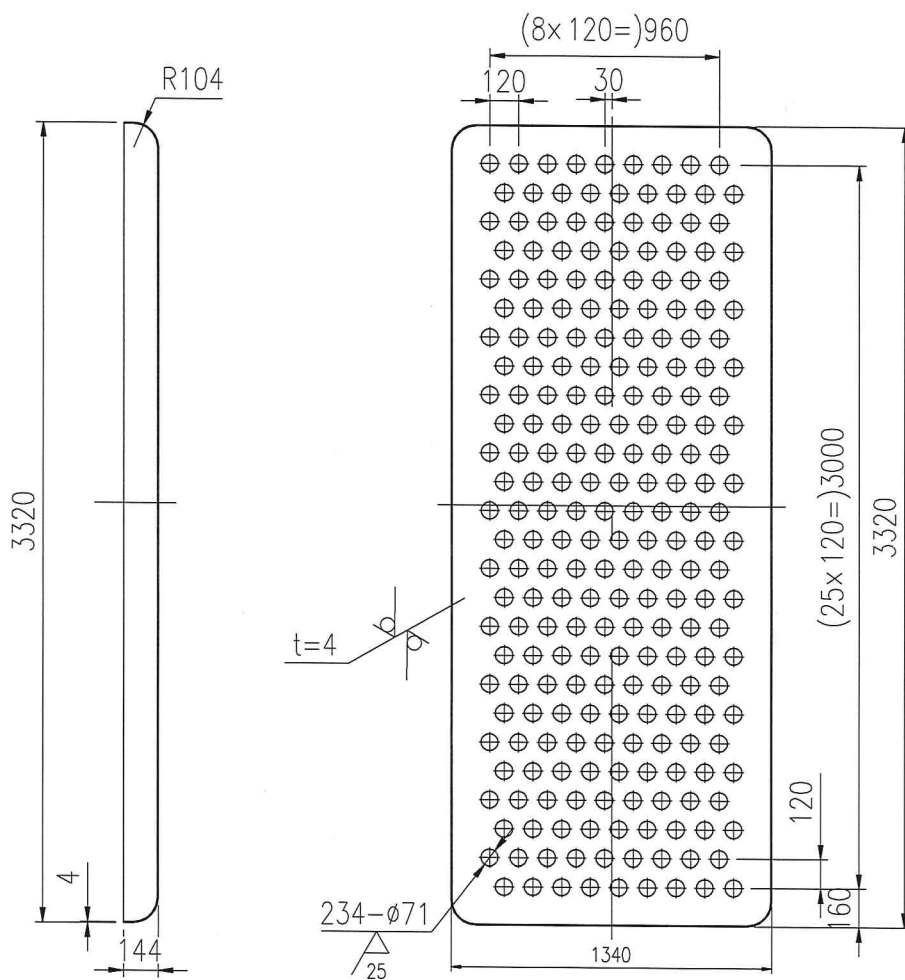
本图纸及相关文件版权属于江苏索普赛瑞装备制造有限公司所有, 任何单位和个人未经江苏索普赛瑞装备制造有限公司书面许可, 不得以任何方式复制或扩散至第三方, 违者应负相应法律责任。
THIS DRAWING AND RELEVANT DOCUMENT'S COPYRIGHT BELONGS TO SOPO-CERE EQUIPMENT MANUFACTURING CO., LTD. THEY MAY NOT BE REPRODUCED OR DISCLOSED TO ANY THIRD PARTY IN ANY FORM WITHOUT THE PRIOR WRITTEN PERMISSION OF Jiangsu SOPO-CERE EQUIPMENT MANUFACTURING CO. LTD. THE OFFENDERS SHALL BEAR THE CORRESPONDING LEGAL RESPONSIBILITY.



上殺

- | | | | | | | | | | |
|---------------|-----------------|-------------------|-----------------|------------|--|-----------------|------------|-------------------|--|
| | | | | | 江苏索普赛瑞装备制造有限公司 | | | | |
| | | | | | Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd. | | | | |
| | | | | | S30408 | | | 密封膨胀板
t=4 | |
| | | | | | | | | | |
| MARK
标记 | TOTAL NO.
处数 | FILE NO.
更改文件号 | SIGN
签名 | DATE
日期 | WEIGHT(kg)
重量 | SCALE
比例 | REV.
版次 | | |
| DESIGN
设计 | 许大宇 2024.12.27 | | SERIAL#
产品编号 | | 106.8 | 1:30 | 0 | 15SCG2402-3-1-1-6 | |
| APPROVE
批准 | 赵阳博 2024.12.27 | | | | TOTAL-PAGES
共 张 | No.-PAGE
第 张 | | | |

本图纸及相关文件版权属于江苏索普赛瑞装备制造有限公司所有,任何单位和个人未经江苏索普赛瑞装备制造有限公司书面许可,不得以任何方式复制或扩散至第三方,违者应负相应法律责任。
THIS DRAWING AND RELEVANT DOCUMENT'S COPYRIGHT BELONGS TO SOPO CERE EQUIPMENT MANUFACTURING CO., LTD. THEY MAY NOT BE REPRODUCED OR DISCLOSED TO ANY THIRD PARTY IN ANY FORM WITHOUT THE PRIOR WRITTEN PERMISSION OF Jiangsu SOPO-CERE EQUIPMENT MANUFACTURING CO. LTD. THE OFFENDERS SHALL BEAR THE CORRESPONDING LEGAL RESPONSIBILITY.



受控文件

技术要求

- 钢板在加工前要求平直，其不平度不大于1/1000。
- 钢板允许拼接，拼接焊缝须焊透，并进行渗透检测，应符合NB/T47013.5《承压设备无损检测 第5部分：渗透检测》PT-I级要求。
- 与前花板、后花板一起配钻。
- 密封膨胀板如遇到吊耳，需切割密封膨胀板。
- 去孔前理论毛重150kg。

					江苏索普赛瑞装备制造有限公司			密封膨胀板 t=4
					Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.			
					S30408			
MARK 标 记	TOTAL NO. 处 数	FILE NO. 更改文件号	SIGN 签 名	DATE 日 期	WEIGHT(kg) 重 量	SCALE 比 例	REV. 版 次	15SCG2402-3-2-1-6
DESIGN 设计	许大宇	2024.12.27	SERIAL# 产品编号		127.1	1:30	0	
APPROVE 批准	赵晓娟	2024.12.27			TOTAL-PAGES 共 张		No.-PAGE 第 张	

本图纸及相关文件版权属于江苏索普赛瑞装备制造有限公司所有,任何单位和个人未经江苏索普赛瑞装备制造有限公司书面许可,不得以任何方式复制或扩散至第三方,违者应负相应法律责任。
THIS DRAWING AND RELEVANT DOCUMENT'S COPYRIGHT BELONGS TO SOPO-CERE EQUIPMENT MANUFACTURING CO., LTD. THEY MAY NOT BE REPRODUCED OR DISCLOSED TO ANY THIRD PARTY
IN ANY FORM WITHOUT THE PRIOR WRITTEN PERMISSION OF Jiangsu SOPO-CERE EQUIPMENT MANUFACTURING CO. LTD. THE OFFENDERS SHALL BEAR THE CORRESPONDING LEGAL RESPONSIBILITY.